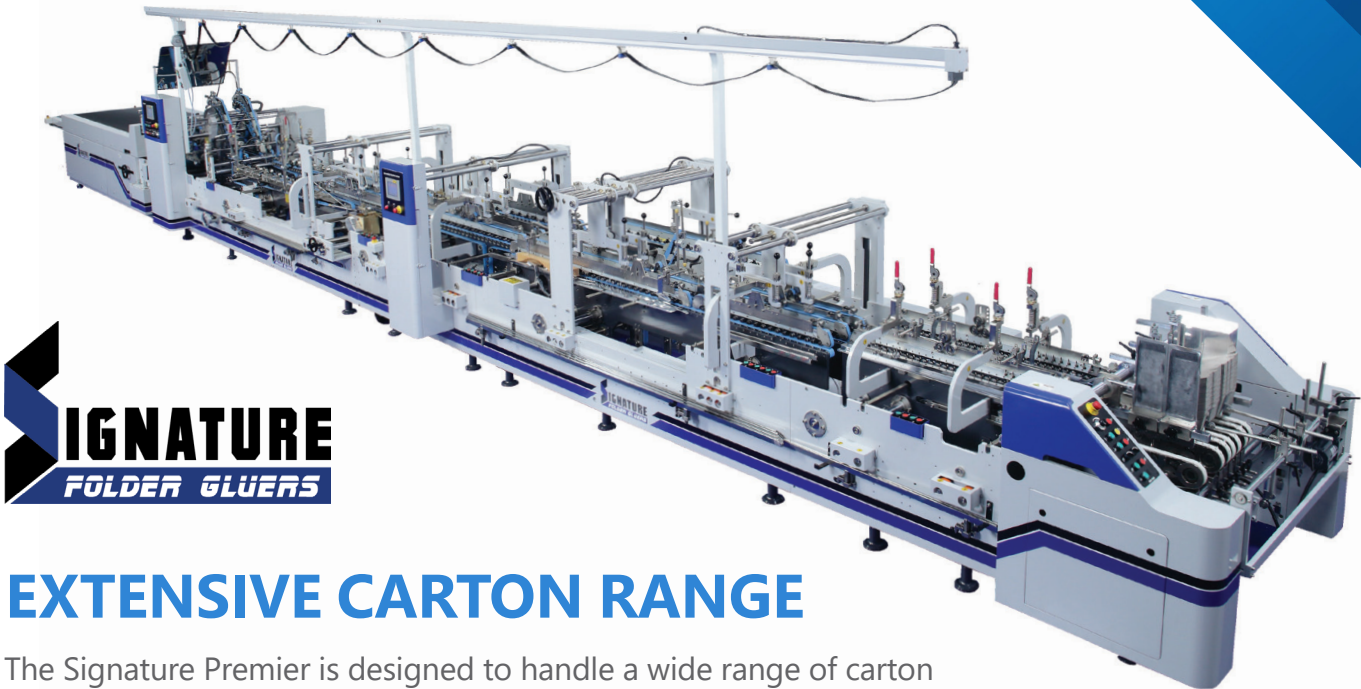


PREMIER



For versatile carton production with customizable configurations and cost-effective scalability.



SIGNATURE FOLDER GLUERS

EXTENSIVE CARTON RANGE

The Signature Premier is designed to handle a wide range of carton sizes and styles while supporting flexible, efficient production.



ADVANTAGES

- ▶ **Extensive Carton Capability** – Runs straight line, lock bottom, 4&6 corner cartons across a wide size range.
- ▶ **Reliable Production Speeds** – Operates up to 425 m/min for consistent daily output.
- ▶ **Cost-Effective Customization** – Configurable to meet production needs without unnecessary overinvestment.
- ▶ **Efficient Changeover** – Simplified set-up and operator-friendly design support consistent daily production.
- ▶ **Precision Make-Ready** – Motorized carriers with digital indicators enable accurate repositioning and repeat job efficiency.

APPLICATIONS

- ▶ Folding carton production across multiple sizes
- ▶ Converters requiring flexibility in carton styles
- ▶ Mid- to high-volume folding carton operations
- ▶ Operations requiring practical flexibility with operator-friendly controls

THE SIGNATURE DIFFERENCE

Every Signature Folder Gluer is built for long-term performance and crafted with the operator in mind. From durable construction to intuitive design, each model delivers exceptional ease of use and dependable accuracy. With versatile configurations and custom options tailored to your production needs, Signature machines are engineered to grow with your business – delivering reliability, precision, and flexibility run after run.

BASELINE FEATURES

1 High Performance Feeder Section

Servo motor drive allows for precise spacing out of the feeder. Pneumatic lift system for all feed section tooling.

2 Versatile Pre-Break Section

For 180-degree first and third score prebreak and compound folding options.

3 Motorized Carriers

Indicators for precise and easy make-ready on repeat jobs. **Optional** computerized Auto Jog feature recalls job settings – significantly reducing set-up time.

4 Off-Set Carrier Belts

For strong blank support along a score line. Lower carrier belts are wider than top belts for maximum support.

5 Crash-Lock Bottom Attachments

Designed as a single-clamping system that can be preassembled and quickly positioned to reduce set-up time. **Optional** Fast Fold feature for high-speed lock bottom without fingers.

PAIR YOUR PREMIER WITH

Sig-Feed
Prefeeder



Sig-Pack
Auto Packer
(In-Line or L-Shape)



Sig-Check
Print Inspection
(Roll-up, In-Line,
or Stand-Alone Options)



YOUR PREMIER, YOUR WAY

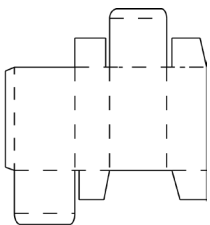
Choose from optional upgrades to tailor performance to your needs:

- ▶ Fast Fold System
- ▶ Servo Backfold System
- ▶ Carton Aligner
- ▶ Turning Station
- ▶ Pneumatic Final Fold Center Carrier
- ▶ Semi and Fully Computerized Make-Ready with Digital Indicators
- ▶ In-Line Carton Ejector compatible with all glue systems
- ▶ **Plus more options available!**

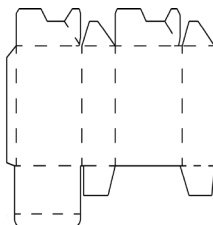
AVAILABLE SIZES

70 / 90 / 110 / 135

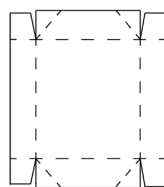
SUPPORTED CARTON STYLES



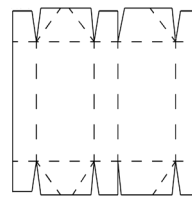
STRAIGHT LINE



LOCK BOTTOM




4-CORNER



6-CORNER

FOLDING BOX BOARD
(200-800 gm²)


CORRUGATED BOARD (E FLUTE)



Scan QR code
for carton specs.

