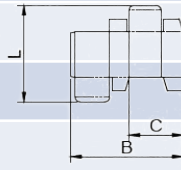
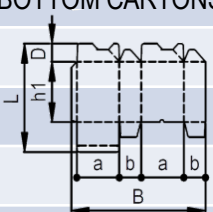
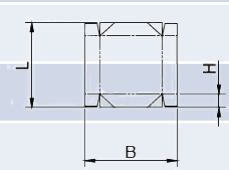
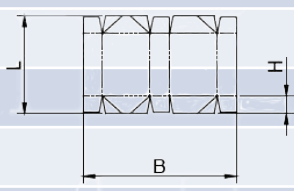


SIGNATURE ACCESS General Carton Guidelines

For cartons smaller or larger than indicated, please call AIM to evaluate the machine's capabilities at 414.764.3223.

DESCRIPTION			70	90	110
	STRAIGHT LINE CARTONS	B (mm)	80-700	80-900	80-1100
		L (mm)	50-800	70-900	70-900
		Belt Speed (m/min)	400	400	400
	LOCK BOTTOM CARTONS	B (mm)	150-675	160-875	160-1075
		L (mm)	120-800	150-900	150-900
		D (max) (mm)	120	150	150
		h1 (min) (mm)	65	65	65
		a (min) (mm)	40	40	40
		b (min) (mm)	30	30	30
	4-CORNER COLLAPSIBLE BOXES	B (mm)	185-850	185-1050	185-1300
		L (mm)	185-900	185-900	185-900
		H (min) (mm)	25-200	25-200	25-200
	6-CORNER COLLAPSIBLE BOXES	B (mm)	250-650	250-850	250-1050
		L (mm)	150-900	185-900	185-900
		H (min) (mm)	25-150	30-150	30-150
FOLDING BOX BOARD (points)					
	Folding Cartons		8pt-36pt	8pt-36pt	8pt-36pt
	Lock Bottom Cartons		10pt-36pt	10pt-36pt	10pt-36pt
	Collapsible Boxes		10pt-36pt	10pt-36pt	10pt-36pt
CORRUGATED BOARD					
	Folding Cartons		E flute	E flute	E flute
	Lock Bottom Cartons		E flute	E flute	E flute
	Collapsible Boxes		E flute	E flute	E flute
MACHINE LENGTH (M)			13.7	13.7	13.7
MACHINE WEIGHT (Kg)			6,600	6,900	7,200
TOTAL CONNECTED LOAD (KVA)			21.2	21.2	21.2