



Operation Safety Recommendations

1. Check all emergency [STOP] buttons daily.
2. Keep fingers away from all carrier belts.
3. Be cautious around all pinch point areas.
4. Check that all jam detection switches are functional at least once a week.
5. Always keep safety guards on machine during set up and production.
6. Replace severely worn or damaged carrier belts before operating the machine.
7. Keep all warning and caution signage on the machine, in place and readable.
8. Proper training and tools are required for safe operation and repair attempts.
9. Always wear clothing and hair styles that fit close to the body (within compliance with company dress codes) to avoid contact with the machine and potential injury.

For parts and service contact:



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Signature Basic Preventative Maintenance Record

- Verify all guards are in place before operating the machine.
- Replace all broken handles, hoses, and electrical cables IMMEDIATELY.

Schedule Weekly	Inspector	Inspection Date
Check and inspect carrier belts.		
Check and inspect feeder belts.		
Clean all glue pot assemblies.		
Inspect pendant station.		
Clean excess glue off of screws and shafts.		
Schedule Monthly	Inspector	Inspection Date
Lubricate all line shaft bearings.		
Lubricate all cross slide oil cups.		
Inspect all pushbuttons and rheostats.		
Schedule Quarterly	Inspector	Inspection Date
Clean all suction filters.		
Make certain all pneumatic hose connections are secure.		
Inspect all timing belts.		

*Refer to the M3 section of the Signature folder gluer manual for details.