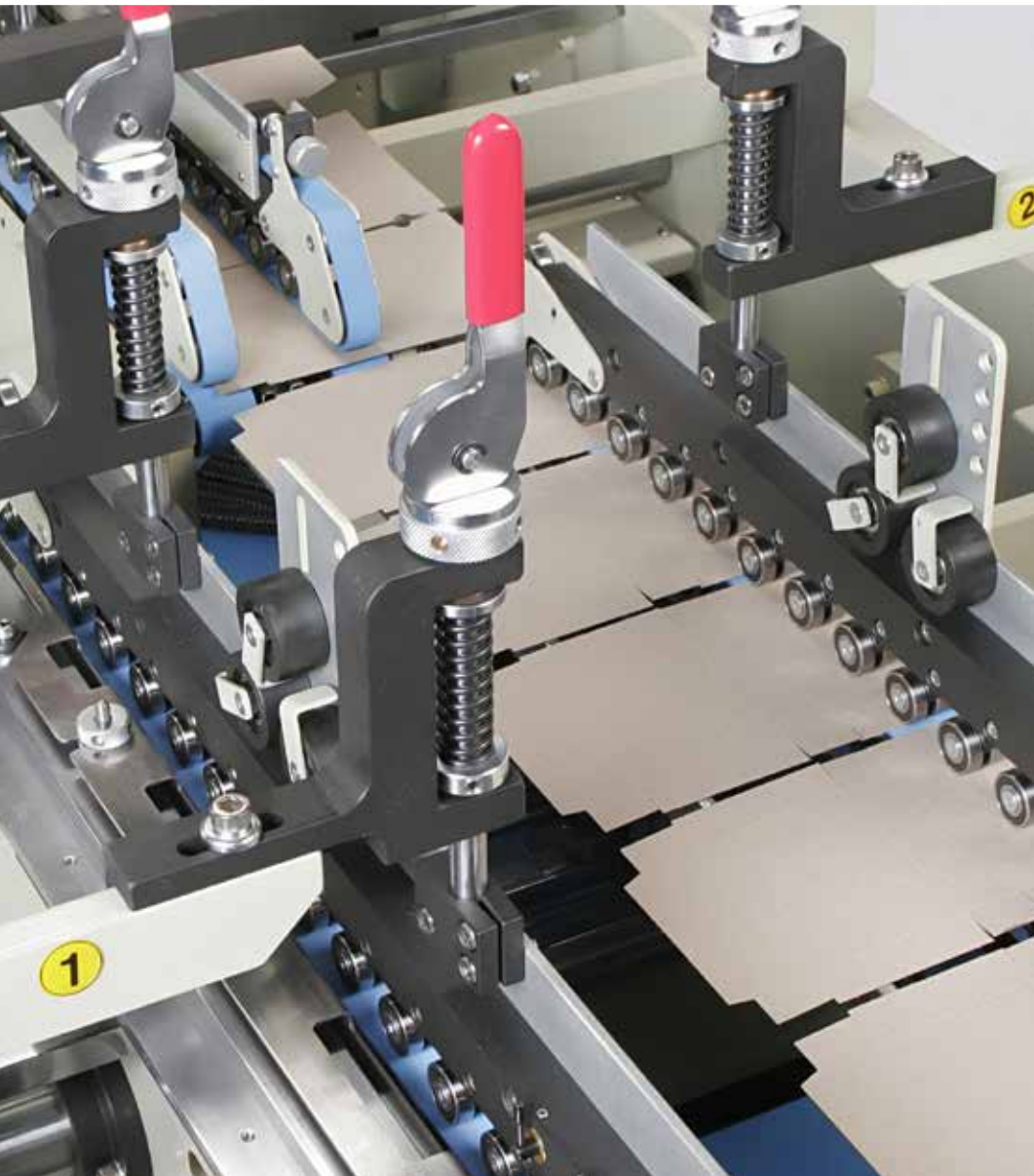




Durability, Versatility, Affordability



PREMIER



FEATURES:

- Available models 70-90-110-135
- Designed to run straight line, lockbottom, 4&6 corner cartons
- Run speed up to 425 m/m
- Motorized carriers for accurate repositioning
- Extensive option selection
- Servo back fold for 4&6 corner (optional)
- Engineered for easy set up and quick changeover

SIGNATURE PREMIER

Multifunctionality, affordability and an open concept design are just a few of the details that make Signature the brand of choice for investing in operational growth.

Extensive Carton Range

Signature Premier folder gluers are easily converted to produce an amazing variety of carton shapes and sizes. Operator creativity, along with standard and customized tooling, turn each Signature folder gluer into a truly multipurpose production system. While each model is designed for a maximum carton-stock width, the inherent versatility eliminates the need for multiple machines.

Model	70	90	110	135
SLB	●	●	●	●
4/6		●	●	●
Min.	2.25"	2.25"	2.25"	6.00"
Max.	28.00"	36.00"	44.00"	53.00"



High Performance Feeder Section for accurate carton spacing. Servo motor drive allows for precise spacing out of the feeder. Vacuum and vibrator belts come standard.



Versatile Pre-Break Section for 180-degree first-and third-score prebreak and compound folding options. Includes an extended-height third score pre-break area for large cartons.



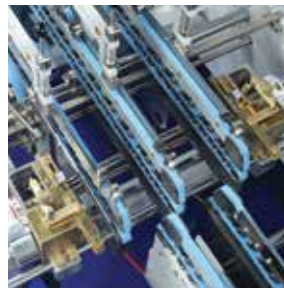
Offset Carrier Belts for strong blank support along a score line, accomplished with lower carrier belts that are wider than the top.



Crash-Lock Bottom Attachments designed as a single-clamping system that can be preassembled and quickly positioned to reduce set-up time.



4&6 Corner Servo Backfold System for reliable 4&6 corner productivity. Touch screen control adjustments can be made on the fly without the need for shaft reconfiguration.



Left and Right Glue Pots are standard for gluing A&B style cartons and adding more versatility. Various width glue wheels available, knurled or smooth.



Compression Section includes two-stage pneumatic pressure control for accurate glue bonding.



Motorized Carriers with digital indicators for precise and easy make-ready on repeat jobs.



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