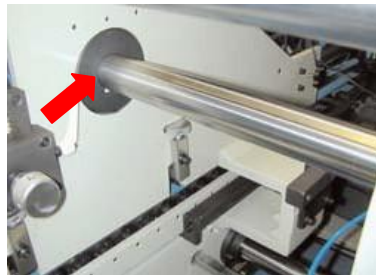


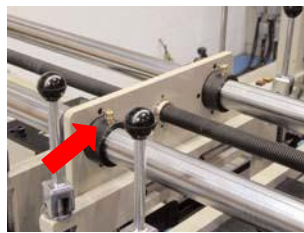
DAILY	Date Completed:
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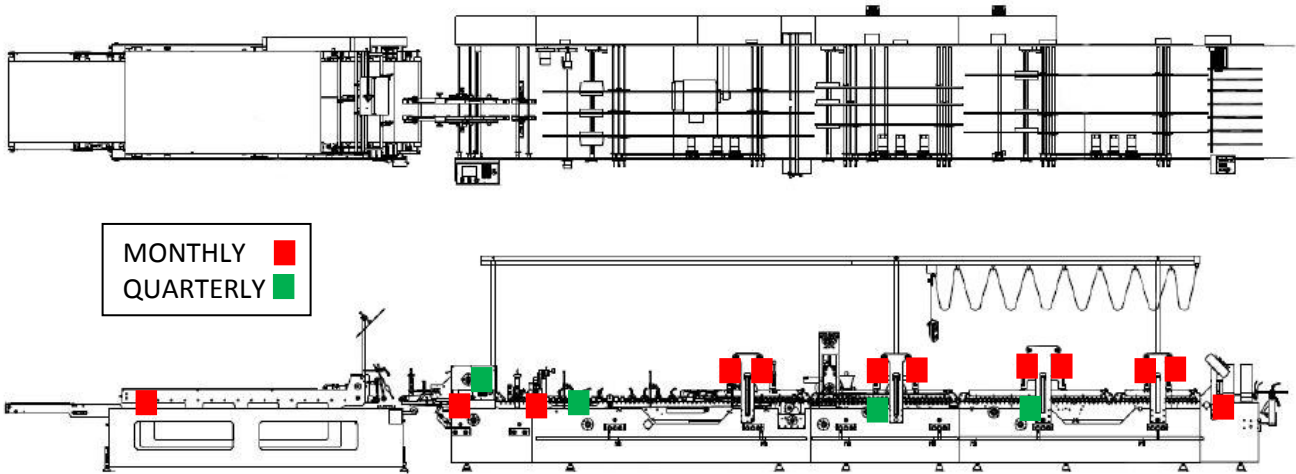
Clean all shafts and feed carriers daily with a rag and light oil (WD 40). Lubrication points for the drive pulleys do not exist so it is important that the drive shaft remains clean. Doing this will prevent rust and help to keep pulley moving freely and quietly.

- Models 60 and 70 will have 5 feed carriers.
- Models 90 and 110 will have 7 feed carriers.
- Model 135 will have 9 feed carriers.

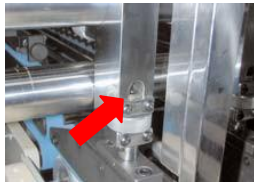
WEEKLY	Date Completed:
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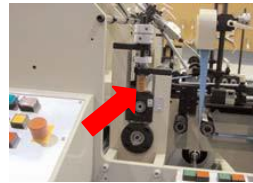
Fill all oil cups with 1-2 drops weekly. Clean immediately after.



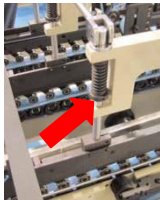
MONTHLY	Date Completed:
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Feed Gate Bearing Trucks (2 on the 60 and 70 models, 3 on the 90 and 110 models, 4 on the 135 models).



Squeeze Roller Bearing Guide (2 total on all models).



Upper Carrier Lifters on all models.



Upper Trombone Carrier Adjuster - (4 total; 2 per carrier).

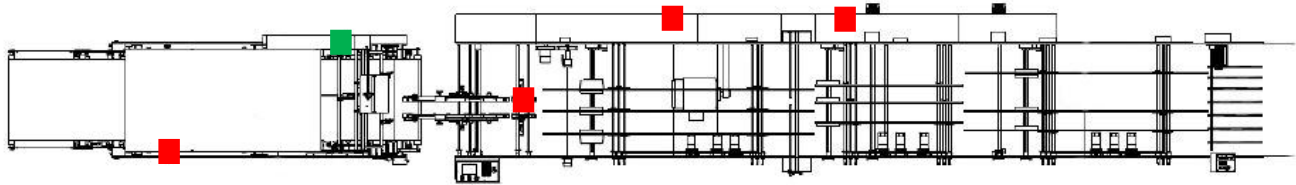


Compression Section Bottom Belt Tracker Cylinder

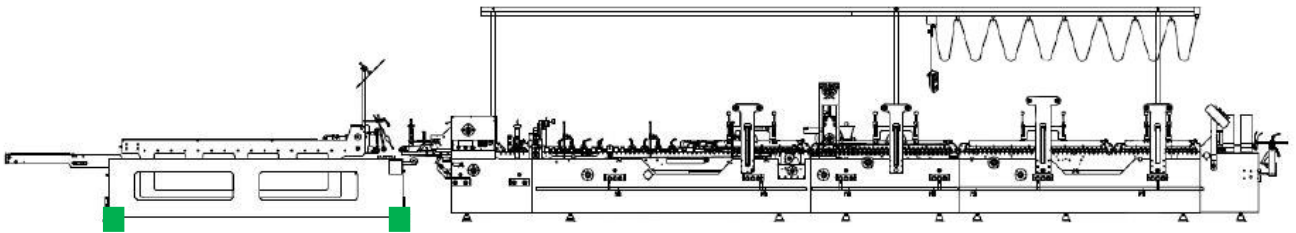
QUARTERLY	Date Completed:
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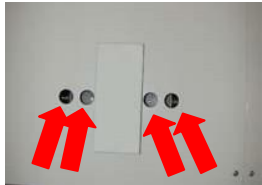
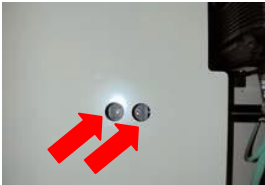
Grease pulley guides every 3 months. Machine must be turned off and disconnected from power. Take safety guard off to lube. Make sure to replace safety guard when finished.



EVERY 6 MONTHS	■
YEARLY	■



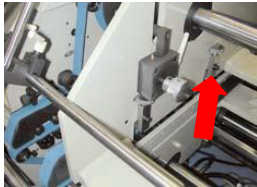
Every 6 Months	Date Completed:
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The main drive shaft has pillow blocks for support. There are access holes to each pillow block grease fitting. There is no need to remove safety guards.

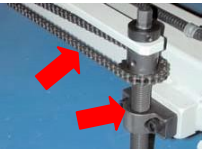


Compression Section Bottom Belt Tracker Cylinder.



Upper Trombone Belt Tensioner and Drive Shaft.

YEARLY	Date Completed:
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Lubricate the Compression Section Leveler. Use chain lube specifically for chains only. Oil for other areas.



Compression Belt Drive Chain (2 chains total). Again, use chain lube specifically for chains only.