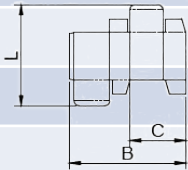
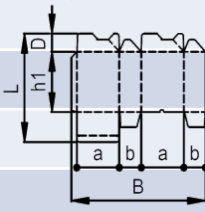


SIGNATURE COMPACT General Carton Guidelines

For cartons smaller or larger than indicated, please call AIM to evaluate the machine's capabilities at 414.764.3223.

DESCRIPTION			70	90	110
STRAIGHT LINE CARTONS 	B	(mm)	58-700	58-900	58-1100
	L	(mm)	50-800	50-900	50-900
	C	(mm)	40-345	40-445	40-445
LOCK BOTTOM CARTONS 	B	(mm)	150-675	160-875	160-1075
	L	(mm)	120-800	150-900	150-900
	D (max)	(mm)	120	150	150
	h1 (min)	(mm)	65	65	65
	a (min)	(mm)	40	40	40
	b (min)	(mm)	30	30	30
FOLDING BOX BOARD (points)					
Folding Cartons			8pt-36pt	8pt-36pt	8pt-36pt
Lock Bottom Cartons			10pt-36pt	10pt-36pt	10pt-36pt
CORRUGATED BOARD					
Folding Cartons			E flute	E flute	E flute
Lock Bottom Cartons			E flute	E flute	E flute
MACHINE LENGTH (M)			12.2	12.2	12.2
MACHINE WEIGHT (Kg)			6,000	6,600	7,000
TOTAL CONNECTED LOAD (KVA)			19.5	19.5	19.5